## Ultrasonic Thickness Gauges

## TI-45NA/45BA/45GA







## Ultrasonic Thickness Gauges

## TI-45NA/TI-45BA/TI-45CA

- Applicable to measure wall thickness and state of corrosion of tanks, pipings, hull plate of ships, and structures.
- Also applicable to product inspection of various materials.
   Metals: steel, cast steel, aluminium, copper, brass, titanium, etc.
   Non-metallic materials: glass, hard plastics (except acrylic), etc.













# Mode select switch Back light switch Zero adjustment switch Turning on-off switch Test plate (5mm)

Velocity table		
Materials	als CL (m/s)	
Steel	5920	
SUS 304	5790	
Glass	5570	
Copper	4700	
Zinc	4170	

## TI-45 series Complete Kit The TI-45 series is supplied as a complete kit with the gauge and wrist strap, probe and cable assembly, 1 bottle of coupling fluid, battery and instruction manual - all supplied in a fitted, hard plastic carrying case.

Specifications	TI-45NA	TI-45BA	TI-45CA
Measuring range	1.00-199.99mm	0.40-15.00mm	0.50—19.00mm
in steel & pipe dia	φ27.2 × thickness 1.50mm or more	φ10.5 × thickness 1,50mm or more	φ10.5 × thickness 0.8mm or more
Resolution accuracy*1	±0.05mm or ±0.2%rdg ±2	±0,03mm	±0.03mm
Probe Diameter	5Z10NDT-M (5MHz)	10Z10NDT-B (10MHz)	10Z6NDT-A (10MHz)
(Contact surface Diameter)	φ13.0(φ11.5)mm	φ13.0(φ11.5)mm	φ7.5(φ6.5)mm
Display	4 1/2 - digit LCD display, light with push button illumination		
Display resolution	0.01mm		
Velocity range	1 000m/s to 12 000m/s		
Cable	1m long cable with locking, quick removable connections		
Battery	One AA battery		
Calibration plate	Built-in test piece		
Size	69(W)×144(H)×30(D) (mm)		
Weight	Gauge:150g ± 10g, Probe type 5Z10NDT-M:50g ± 10g, Probe type 10Z10NDT-B:50g ± 10g, Probe type 10Z6NDT-A:35g ± 10g		
Temparature	-5°C to 50°C (Ambient-Materials)		
Warranty	Gauge:1 year, Probe:6 months		

- \*1 in case of steel measurement
- \*2 "rdg" means abbreviation of "reading"

### Opiton O

Attachment for measuring pipes and tubes	TI-P01A
Couplant(coupling fluid)	TI-C01

### **PRECAUTIONS**

- The probe surface is fabricated from acrylic resin and care should be placed down for measurements and lifted vertically when complete. Do not slide on surfaces.
- Do not use these gauges where material temperatures exceed 60°C (140°F) as the probe will be damaged. Use the High Temperature Thickness Gauge for these applications.
- Keep the gauge free of dust (especially metal powders, carbon, etc.) as they will damage the PC Board. Use a damp cloth to clean the gauge after use. DO NOT USE CHEMICAL SOLVENTS OF ANY KIND.

\*Specifications may be changed without notice due to proceeding improvements.